

21 wherein the glass composition has a ϕ coefficient of between 0.5 and 0.85 N/(mm²•°C), a working point of less than 1200°C, a thermal expansion coefficient α_{20-300} of between 60 and 88 x 10⁻⁷°C⁻¹, and a strain point of greater than 570°C.

26. (Amended) The composition of claim 19 comprising the following components:

22

SiO ₂	55-75%
Na ₂ O	4.5-8%
K ₂ O	2-8%
CaO	7-11%
Al ₂ O ₃	0-7%
ZrO ₂	0-8%
MgO	0-5%

23